

Enter the Following New Claims:

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12. A process for producing a microroughness on a surface,  
the process which comprises:

placing a substrate with a surface into a process chamber;

generating a process gas containing semiconductor material;  
and

in a single process step, forming semiconductor grains  
directly from the process gas and depositing the semiconductor  
grains with a given distribution on the surface, to form a  
microroughness on the surface substantially without a  
subsequent annealing process step.

13. The process according to claim 12, which comprises  
adjusting process parameters during the single process step to  
substantially avoid a formation of a closed amorphous layer of  
semiconductor material on the surface.

14. The process according to claim 12, wherein the  
semiconductor material is selected from the group consisting  
of Si and Ge, and the process gas as a gas selected from the  
group consisting of  $\text{SiH}_4$  and  $\text{GeH}_4$ .

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ant  
15. The process according to claim 12, wherein the step of forming the semiconductor grains is performed in a temperature range between 500°C and 600°C.

16. The process according to claim 12, wherein the step of forming the semiconductor grains is performed at a pressure between 13 Pascal and 80 Pascal.

17. The process according to claim 12, wherein the step of forming the semiconductor grains is performed in a period lasting between 5 minutes and 60 minutes.

18. The process according to claim 12, wherein the surface is a surface selected from the group consisting of an oxide surface, a nitride surface, and a silicon substrate surface.

19. The process according to claim 12, wherein the substrate is a Si substrate and the process further comprises precleaning the substrate prior to the placing step to provide a substantially oxide-free surface.

20. The process according to claim 12, which comprises diluting the process gas with an H<sub>2</sub> dilution in a range from 1:20 to 1:0.2 or with an N<sub>2</sub> dilution in a range from 1:100 to 1:5.

21. The process according to claim 12, which comprises providing a substrate with trenches formed in the surface, depositing the semiconductor grains on surfaces of the trenches, and depositing further material on the microroughness formed by the semiconductor grains substantially without an intermediate processing step following the forming step.

22. A process for producing a microroughness on a surface, the process which consists of:

providing a substrate with a surface;

exposing the surface to a process gas containing semiconductor material and forming semiconductor grains distributed on the surface directly from the process gas for producing the microroughness on the surface.

23. A process for increasing a surface area for a trench capacitor, the process which comprises:

providing a substrate with trenches having side walls and a bottom;

placing the substrate into a process chamber;

generating a process gas containing semiconductor material;

*By*  
in a single process step, forming semiconductor grains directly from the process gas and depositing the semiconductor grains with a given distribution on the side walls and the bottom of the trenches, to form a microroughness and to increase a surface area in the trenches; and

depositing a capacitor dielectric on the microroughness substantially without an intermediate annealing process step following the depositing step.

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